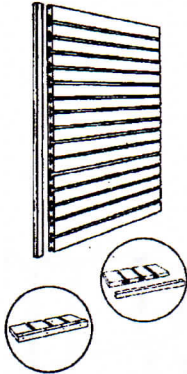


ASSEMBLY INSTRUCTIONS

ASSEMBLY STEP 1



Applying edge Cap channel to vertical edge of panel.

WOOD SUBSTRATE: Use edge cap #2525 on panels 3/4" thick; 7/8" panels use #3858. Place plastic edge over panel's edge, insert a 5/8" chisel point staple on two or three sides (edge-front-back) 6" on center starting 1/2" from the top. For additional strength, a standard approved PVC adhesive can be applied into channel of edge cap. **NOTE:** On slatwall panel, place staple between slots.

EXTRA STRENGTH: Especially for slatwall panel. Use #4925 aluminum edge cap. This reinforced channel is pre-drilled on center. To fasten use screws.

METAL GRIDWALL & SLAT GRID: Use grid adapter #2687. **Foam or paper honeycomb panels** use a construction grade two sided tape or an approved adhesive. **NOTE:** Some adhesives are not compatible with "foam". Consult manufacturer or supplier.

PVC SLATWALL PANELS: For lightweight applications use #3609 plastic edge

STEP 2

Apply Walls+Forms™ CornerForms™ to panel A.



Stand panel up.

Open the CornerForms™ "mouth", place over edge of panel (we recommend to start at the bottom of the panel).

Strike the CornerForms™ with the palm of hand at the bottom portion and continue by working upwards.

STEP 3

To join "free panel" B to "stationary panel" A.
(This procedure will require assistance)

Maintain the "stationary panel" A in a secure position. Tilt B on one edge so the opposite or joining edge is approximately 6" off the floor. Insert joining edge into CornerForms™ "mouth". Push downward into "mouth" while your assistant simultaneously strikes the back of the CornerForms™ at the point of the panel B contact. Continue upward as the form snaps over the panel.

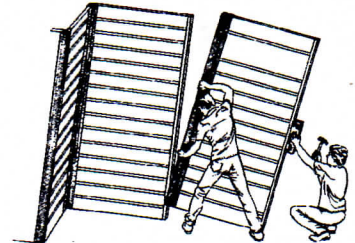
NOTE: This procedure is to be used with radius CornerForms™ angles, such as 30, 45, 60, 90, 120, and 135 degrees.



STEP 4

To join "non-radius angels"

- 180 degrees
- "T" connector
- 4-way,
- "y" connector,
- y/90 connector



Place the form on the free panel B first.

Once the form is attached, tilt the panel back so the bottom edge is 6" off the floor. The assistant should guide CornerForms™ "mouth" over stationary panel's "A" edge cap. Firmly push or strike the opposite side (at point which form engages with panel) and continue upwards as panels fasten's together.

DISASSEMBLY INSTRUCTIONS

- Firmly grip "free panel" #B
- Lift upward and walk panel in the direction to increase (open) the angle of the "free panel". The panel will disengage from the "mouth" of the form.

NOTE: As panel rotates, edgcap may catch main form's interior ridge. If this situation occurs **DO NOT** continue because staples may be pulled from panel. To rectify, insert a standard screwdriver at problem point and run the length of the form.

